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SYSADVANCE Sistemas de Engenharia S.A.

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SYSADVANCE develops and manufactures on-site gas generators and gas purifiers, as well as integrated solutions for compressed air and technical gases, developed into a large product portfolio such as Nitrogen Generators, Oxygen Generators, including Medical Oxygen 93 and VSA Oxygen Generators, solutions for purification of biogas, Helium, Hydrogen and SF6, as well as customized engineered products.

SYSADVANCE gas generation and purification products offer professional solutions for several industries and sectors such as: chemical and pharmaceutical, electronic components, metal works, aquaculture, water treatment, engineering, automotive, food, wine, aviation, marine, energy, medical, oil and gas, among others.

The attention to client's needs, adapting the offer to these needs and always exceeding client's expectations, with a deep focus on bringing value—for money solutions to them, have been the paramount reasons for **SYSADVANCE** success.

Technology, Innovation and Quality are pillars that have driven growth in the past 20+ years and constitutes the company's motivation for the years to come.

And the future is here: The foundation of **SYSADVANCE**'s first international operation, with the launching of **SYSADVANCE** North America Technologies Inc., based out of Vancouver, British Columbia, marks the beginning of a new phase in **SYSADVANCE** global market presence, bringing its products and services closer to clients in different geographies.

A direct presence in key markets is today the driver to achieve growth, and continue to serve clients in key markets, bringing value and quality through our extensive line of products and excellence level service.



PRESSURE SWING ADSORPTION

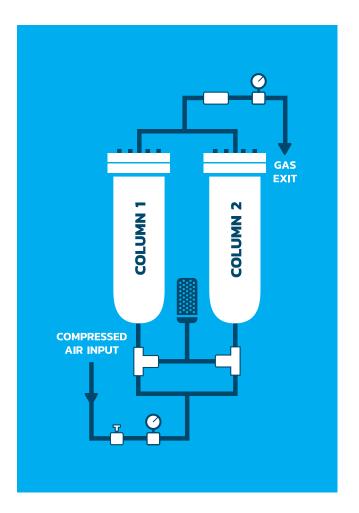
Pressure Swing Adsorption can be used to produce Oxygen from compressed air, which is fed to the unit that uses adsorption phenomena to remove the contaminants: H2O and CO2 are removed as other minor contaminants.

The PSA unit contains two columns packed with a selective adsorbent that has affinity towards the component to be removed: zeolite are used to produce O2.

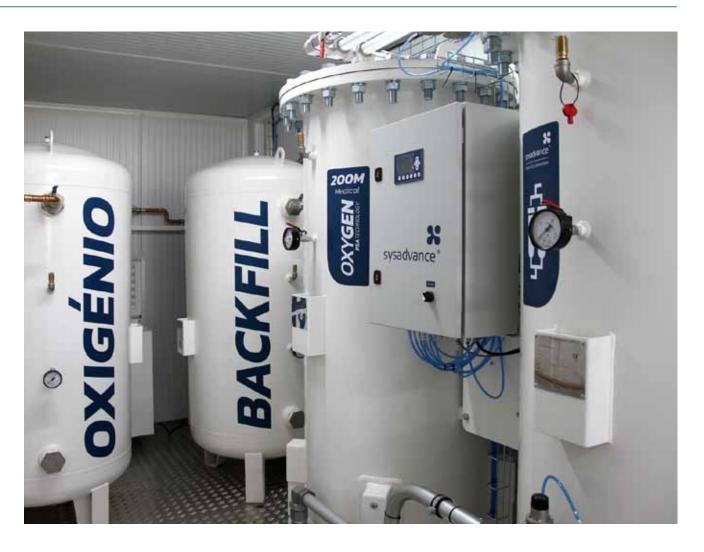
Each column undergoes a cyclic sequence of high and low pressure steps that guarantees the production of a continuous flow of high purity gas.

In the high pressure step, the adsorbent retains the contaminants present in the compressed air and the desired gas (O2) is obtained from the top of the columns.

The regeneration is accomplished in the low pressure step, with the release of contaminants retained by the adsorbent.



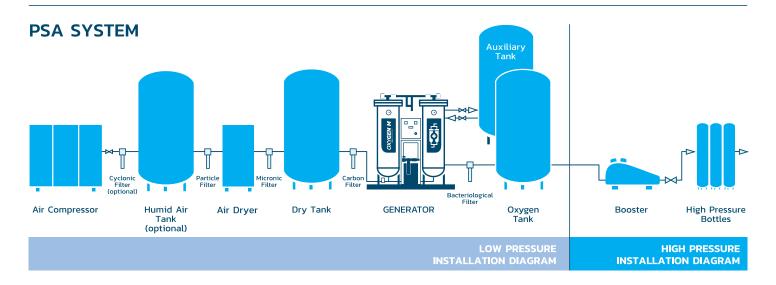




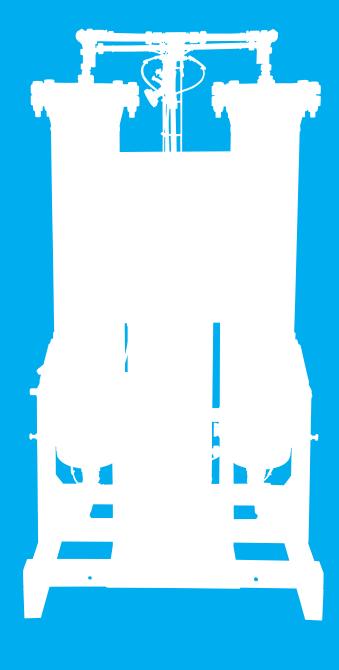
PSA ADVANTAGES

- Economy
 - 90% reduction in the cost of Oxygen
- Convenience
 - elimination of logistical and administrative operations

- Continuous availability
 - elimination of orders and deliveries
- Modularity / Scalability
 - your installation grows with you
- · Robustness, reliability and durability
- Reduced maintenance
- Security
- Ready-to-use engineering solutions



OXYGEN GENERATORS



DESCRIPTION

SYSADVANCE 'M' Series Oxygen generators and systems are specially designed to supply Oxygen 93% compliant with European Pharmacopoeia – Oxygen 93% Monograph and are certified according to Medical Devices Regulation (EU) 2017/745 (class IIb) aimed at health care facilities, ranging from small clinics to large size hospitals, with operating ICU and OR's.

The Oxygen unit is fully automated and controlled by a PLC.

ADVANTAGES

Economy

- Reduction of 90% of Oxygen costs;

Comfort

 Elimination of the logistic and Administrative operations;

Continous availability

- Elimination of orders and deliveries;

Security

- Low pressure non-cryogenic solution;

Certification

- Certified quality management system According to iso 13485
- Certified generators and systems according
 To medical devices regulation (eu) 2017/745;
- Container and skid-mounted Solutions available.



XYGEN M SERIES

INSTALLATION OPTIONS IN ACCORDANCE WITH THE STANDARD:

POSSIBLE SYSTEM CONFIGURATION OPTIONS:

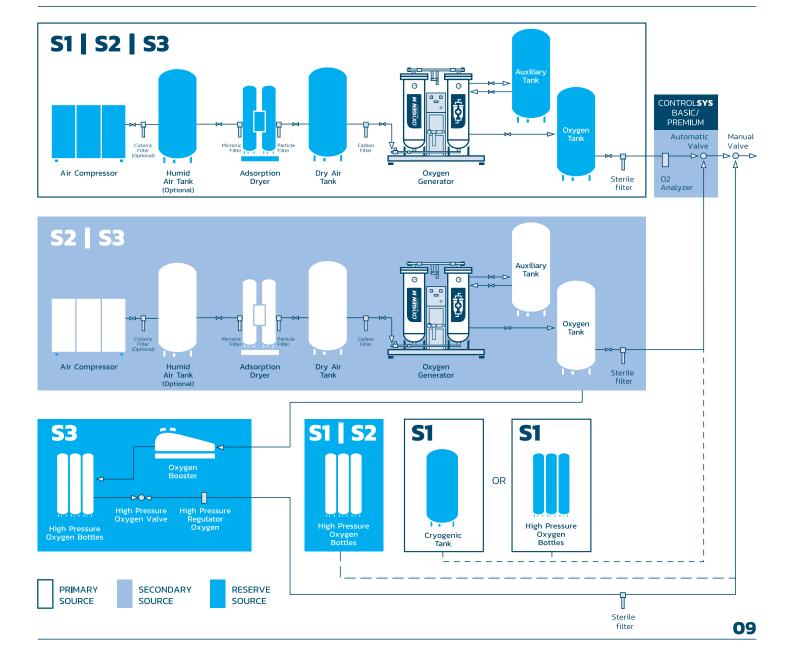
- S1 · 1 PSA system + 2 external sources (cryogenic and/or cylinders)
- **S2** · 2 PSA systems + 1 external source (cylinders)
- S3 · 2 PSA systems + 1 high-pressure emergency backup system

THE OXYGEN SUPPLY SYSTEM SHOULD HAVE 3 SOURCES OF SUPPLY:

- PRIMARY, SECUNDARY AND RESERVE.

ISO 7396-1 - Pipeline systems for compressed medical gases*

* ISO 7396-1 replaces ISO 10083



YGEN M SERIES

EUROPEAN PHARMACOPOEIA REQUIREMENTS FOR MEDICAL OXYGEN 93%



| O2 | 93% ± 3% |
|-----------------|---------------|
| CO ₂ | < 300 ppm V/V |
| СО | < 5 ppm V/V |
| NO e NO2 | < 2 ppm V/V |
| SO ₂ | < 1 ppm V/V |
| OIL | <0.1 mg/ m3 |
| WATER | < 67 ppm V/V |

ADVANTAGES OF FULL SYSTEM CERTIFICATION

* SYSADVANCE designs and installs Oxygen PSA Generators and Systems to produce according to European Pharmacopoeia Oxygen 93% Monograph.

(€

- * SYSADVANCE EC Medical Certification comprises generator only or full system.
- * Full system certification includes:
- Dimentioning and specification;
- Manufacturing;
- Full test and factory validation including mass spectrometer analysis;
- As-built layout and P&ID;
- Installation, start-up and training;
- On-site validation;
- Certified maintenance program;
- Periodic assessment of gas quality;
- Oxygen monitoring compliance.

SYSADVANCE system certification provides health care facilities with Oxygen quality and security of supply under Oxygen 93% Monograph requirements.

OXYGEN M SERIES

QUALITY & CERTIFICATION

SYSADVANCE Oxygen generators and systems are CE marked under Medical Devices Regulation (EU) 2017/745 (class IIb) and Oxygen produced complies with European Pharmacopoeia – Oxygen 93% Monograph.





BASIC MONITORING SYSTEM

Features

- Pressure | Purity | Flow Rate
- Ethernet
- O2 Sensor
 - O2 with zirconia or paramagnetic sensor

ADVANCED MONITORING SYSTEM

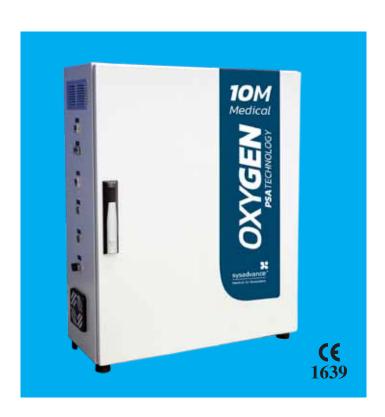
Features

- Pressure | Purity | Flow rate
- Siemens PLC S7 + 7" touch screen
- Communication mode via Freeport
 | 3964 R | Modbus RTU
- Ethernet
- Remote monitoring | SMS alarm
 - Webserver | SmartServer
- O2 | CO | CO2 | Dew Point Sensor
 - O2 with zirconia or paramagnetic sensor

PERFORMANCE

OXYGEN M SERIES

| MODEL | | 93% | | Air consumption | | 95% | | Air consumption |
|-------------|-------|----------|------|--------------------|-------|----------|------|--------------------|
| | Nm³/h | Nl / min | SCFH | Nm³/h | Nm³/h | Nl / min | SCFH | Nm³/h |
| OXYGEN 10M | 1,1 | 18 | 38 | 12 | 0,9 | 16 | 33 | 12 |
| OXYGEN 25M | 2,1 | 34,5 | 73,1 | 23,4 | 1,7 | 27,8 | 58,9 | 21,1 |
| OXYGEN 35M | 3,1 | 52 | 109 | 35 | 2,5 | 42 | 88 | 32 |
| OXYGEN 50M | 4,6 | 77 | 162 | 52 | 3,8 | 63 | 134 | 47 |
| OXYGEN 70M | 6,5 | 108 | 230 | 74 | 5,3 | 88 | 187 | 66 |
| OXYGEN 80M | 8,0 | 133 | 282 | 90 | 6,5 | 108 | 230 | 81 |
| OXYGEN 90M | 9,5 | 158 | 335 | 108 | 7,8 | 130 | 275 | 97 |
| OXYGEN 110M | 12,4 | 207 | 438 | 141 | 10,1 | 168 | 357 | 126 |
| OXYGEN 150M | 18,2 | 303 | 643 | 206 | 14,8 | 247 | 523 | 185 |
| OXYGEN 200M | 26,2 | 437 | 925 | 296 | 21,3 | 355 | 752 | 266 |
| OXYGEN 300M | 36,5 | 608 | 1289 | 413 | 29,7 | 495 | 1049 | 371 |
| OXYGEN 400M | 43,5 | 725 | 1536 | 492 | 35,3 | 588 | 1246 | 442 |
| OXYGEN 500M | 55,7 | 928 | 1967 | 629 | 45,2 | 753 | 1596 | 566 |
| OXYGEN 800M | 82,7 | 1378 | 2918 | 934 | 67,2 | 1119 | 2372 | 839 |



Performance at preference conditions 20°C and 1 bar atmospheric pressure.

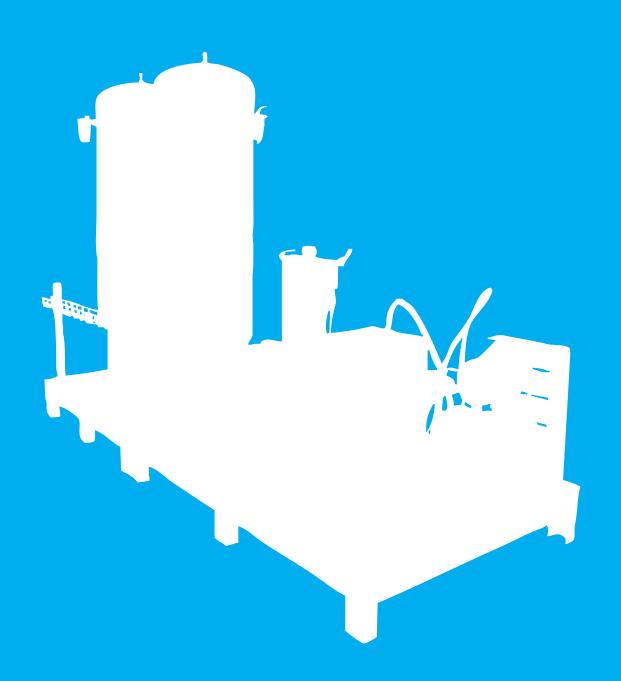
Purity values are measured in oxygen content (Variation \pm 1.5%). Purity values may slightly vary during the lifetime of the generator and are dependent, among other factors, on the inlet compressed air (CA) quality.

Dew-point: an adsorption air dryer (-40°C dew-point) is required. The produced oxygen flow will have a dew-point of -60°C (<50ppm of water vapour).

Required inlet compressed air quality is 1:2:1 as in ISO 8573-1.

The OXYGEN M series comply with the Monography Oxygen 93% of the European Pharmacopeia in is actual version, for Oxygen concentrators for Hospital use. Full system installations can be certified by SYSADVANCE if installed according to approved specification

MEDICAL AIR



Nisses States

AirSYS M

DESCRIPTION

MEDICAL AIR STANDARDS

SYSADVANCE medical air systems are medical devices complying with Medical Devices Directive 93/42/EEC – Class IIa. They also comply with the most demanding standards and regulations such as the European Pharmacopoeia – Medicinal Air Monograph and HTM 02–01.

SYSADVANCE MS is certified according to ISO 13485.

MEDICAL AIR APPLICATIONS

Medical air in gas state is mainly used in respiratory therapy as a power source for patient ventilators, and for blending with Oxygen.

It is also used as the driving gas for nebulized drugs and chemotherapy agents.

ADVANTAGES

Economy

- Reduction of medical air costs;
- Continuous availability
 - Elimination of orders and deliveries;
- Convenience
 - Elimination of the logistic and Administrative operations;
- Certification
 - Certified quality management system According to iso 13485;
 - Certified medical air systems complying with medical devices directive 93/42/eec;
- Container and skid
 - Mounted solutions available;
- Adsorption dryer with dew point controller.

COMPRESSOR TECHNOLOGIES

SCROLL - Oil free

Two spiral elements: one moves in eccentric circles and the other one is stationary. Air gets trapped between the two spirals at the suction side and gets transported and compressed to the center of the spiral. Quiet operation and oil-free air.



RECIPROCATING - Oil free

Positive displacement compressors in which the compressing and displacing element is a piston having a reciprocating motion within a cylinder. Small footprint and oil free air.



ROTARY SCREW

Two counter-rotating screws housed in a chamber (air-end). The area containing the air gets increasingly smaller as the air moves along, and the pressure increases.

High-volume, steady stream of compressed air, easy maintenance.



TREATMENT AND CONTROL TECHNOLOGY

The air passes through the air compressor and the adsorption dryer, being stored, afterwards, in a high pressure vessel with a dew point below -40°C.

The cycling mode of the adsorption dryer is controlled by a built-in dew point meter allowing significant energy savings. The AirSYS M system is fully automated and controlled by PLC, not requiring any human intervention.

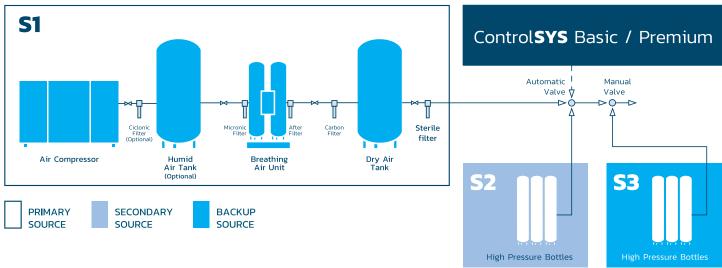
INSTALLATION OPTIONS IN ACCORDANCE WITH THE STANDARD:

POSSIBLE SYSTEM CONFIGURATION OPTIONS:

- S1 · 1 AirSYS M System + 2 High pressure sources
- S2 · 2 AirSYS M Systems + 1 High pressure source
- **S3** 3 AirSYS M Systems

THE MEDICAL AIR SUPPLY SYSTEM SHOULD HAVE
3 SOURCES OF SUPPLY: PRIMARY, SECONDARY AND RESERVE.

EN ISO 7396-1 - Medical gas pipeline systems



ADVANTAGES OF FULL SYSTEM CERTIFICATION

* SYSADVANCE designs and installs Medical Air Systems according to Medicinal Air Monograph.

- * Full system certification includes:
- · Dimentioning and specification;
- · Manufacturing;
- Full test and factory validation including mass spectrometer analysis;
- As-built layout and P&ID;
- Installation, start-up and training;
- On-site validation;
- Certified maintenance program;
- Periodic assessment of gas quality.

SYSADVANCE system certification provides health care facilities with Medical Air quality and security of supply under Medicinal Air Monograph requirements.



PERFORMANCE



| MODEL | Air Flow | Vessel | Scroll | Screw | Piston |
|--------------------------------|----------|--------|--------|-------|--------|
| Operating Pressure: 8 barg. | m³/h | ι | | | |
| Air SYS M 1 | 11 | 250 | • | | • |
| Air SYS M 2 | 16 | 250 | • | • | • |
| Air SYS M 3 | 26 | 250 | • | • | |
| Air SYS M 4 | 31 | 250 | • | • | |
| Air SYS M 5 | 41 | 500 | • | • | |
| Air SYS M 6 | 58 | 500 | • | • | |
| Air SYS M 7 | 72 | 500 | • | • | |
| Air SYS M 8 | 96 | 500 | • | • | |
| Air SYS M 9 | 120 | 500 | • | • | |
| Air SYS M 10 | 140 | 750 | • | • | |
| Air SYS M 11 | 160 | 750 | • | • | |
| Air SYS M 12 | 219 | 1000 | • | • | |
| Air SYS M 13 | 271 | 1000 | • | • | |
| Air SYS M 14 | 286 | 1500 | • | • | |
| Air SYS M 15 | 380 | 1500 | • | • | |
| Air SYS M 16 | 450 | 2000 | • | • | |
| Air SYS M 17 | 560 | 3000 | • | • | |
| Air SYS M 18 | 720 | 3000 | • | • | |

MEDICAL VACUUM

VACUUMSYS M

DESCRIPTION

MEDICAL VACUUM STANDARDS

SYSADVANCE medical vacuum systems are medical devices complying with Medical Devices Directive 93/42/EEC - Class IIa. They also comply with the most demanding standards and regulations such as HTM 02-01.

SYSADVANCE MS is certified according to ISO 13485.

MEDICAL VACUUM APPLICATIONS

VacuumSys M is intended to be used to provide continuos supply of medical Vacuum to a pipeline system in healthcare facilities.

ADVANTAGES

- · Easy and quick installation;
- Compact system;
- · Quality components;
- · Energy efficient;
- Intelligent switch and rotation of vacuum pumps;
- · Local and remote alarms;
- Certification
 - Certified quality management system according to iso 13485;
 - Certified medical vacuum complying with Medical Devices Directive 93/42/EEC.

VACUUM PUMP TECHNOLOGY

ROTARY VANE - DRY or LUBRICATED

With rotary positive displacement. Pumping system consists of a housing, an eccentrically installed rotor and vanes that move radially, displacing the air from the inlet to the outlet. Economic, with high ultimate vacuum.



CONTROL AND FILTER TECHNOLOGY

- Galvanized vacuum vessel with a wide range of volumes;
- Double filtration medical vacuum sterile filters with drain jar;
- Fully automated and controlled by PLC;
- Intelligent control system
- automatic management of vacuum pumps order of operations for an equitable distribution of working hours;
- Local and remote alarms via GPRS (optional).

DRY CLAW

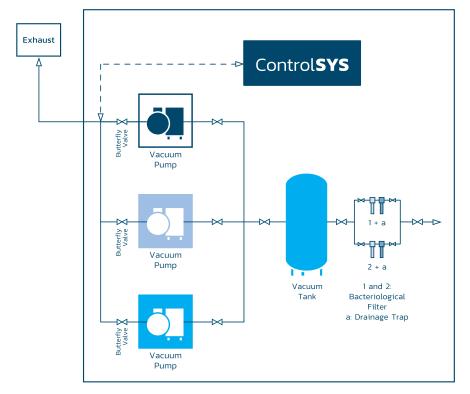
Two claws turning in opposite directions in a housing, separated from one another by a minimum gap. The intake air is compressed by the special geometrical form of the claws and expelled at the delivery connection on the end. Low maintenance, high reliability.



INSTALLATION OPTIONS IN ACCORDANCE WITH THE STANDARD:

EN ISO 7396-1

- Medical gas pipeline systems





SOURCE

ADVANTAGES OF FULL SYSTEM CERTIFICATION

- * SYSADVANCE designs and installs Vacuum Air Systems to produce according to EN ISO 7396-1, HTM 02-01.
- * Full system certification includes:
- Dimentioning and specification;
- · Manufacturing;
- Full test and factory validation;
- As-built layout and P&ID;
- · Installation, start-up and training;
- On-site validation;
- Certified maintenance program.



MCUUMSYS M

PERFORMANCE

VACUUM**SYS M**

| MODEL | Pump Capacity | | | Vessel Capacity |
|-----------------------------|----------------------|------|------|--------------------|
| | (m³/h) @ 400 mbar | mbar | kW | T. |
| Vacuum SYS 25 M | 25 | 0,1 | 0,75 | 250 |
| Vacuum SYS 40 M | 40 | 0,1 | 1,1 | 250 |
| Vacuum SYS 63 M | 63 | 0,1 | 1,5 | 500 |
| Vacuum SYS 100 M | 100 | 0,1 | 2,2 | 500 |
| Vacuum SYS 160 M | 160 | 0,1 | 4,0 | 1000 |
| Vacuum SYS 200 M | 200 | 0,1 | 4,0 | 1000 |
| Vacuum SYS 250 M | 250 | 0,1 | 5,5 | 1000 |
| Vacuum SYS 300 M | 300 | 0,1 | 5,5 | 2000 |
| Vacuum SYS 400 M | 400 | 0,1 | 11 | 2000 |
| Vacuum SYS 500 M | 500 | 0,1 | 11 | 2000 |
| | | | | |
| Vacuum SYS 9 M Dry | 9,0 | 150 | 0,37 | 250 |
| Vacuum SYS 14 M Dry | 14 | 150 | 0,55 | 250 |
| Vacuum SYS 22 M Dry | 22 | 120 | 0,9 | 250 |
| Vacuum SYS 38 M Dry | 38 | 120 | 1,25 | 250 |
| Vacuum SYS 55 M Dry | 55 | 60 | 1,1 | 500 |
| Vacuum SYS 72 M Dry | 72 | 60 | 1,5 | 500 |
| Vacuum SYS 95 M Dry | 95 | 60 | 2,2 | 500 |
| Vacuum SYS 125 M Dry | 125 | 60 | 3,0 | 500 |
| Vacuum SYS 140 M Dry | 140 | 60 | 3,0 | 500 |
| Vacuum SYS 180 M Dry | 180 | 100 | 4,0 | 1000 |
| Vacuum SYS 225 M Dry | 225 | 100 | 4,5 | 1000 |
| Vacuum SYS 270 M Dry | 270 | 150 | 5,5 | 1000 |

MEDICAL OXYGEN, CONTAINER OR SKID MOUNTED

Medical Oxygen is needed all over the world and the difficulty to access to medical Oxygen in remote places is real, even nowadays. Onsite plants are a security for these remote places or islands in case of transport delays and climatic difficulties.

SYSADVANCE developed container and skid mounted solutions that allow the customer to have a plug & play unit, preventing installation, start-up and operation troubles. The preparation of the site to receive the unit is also minimal and the units comply with most common regulations for medical devices, such as ISO 13485, PED (Pressure Equipment Directive)

2014/68/EU and MDD (Medical Devices Regulation) EU 2017/745.

The quality and efficiency of our Medical Oxygen Systems are guaranteed, even in the most extreme conditions:

- Temperatures from -30°C to +55°C;
- Humidity up to 90% RH at 40°C;
- Altitude up to 3.000 m.

SYSADVANCE provides a complete technical file for each container or skid mounted Medical System, with full certification of all package.













see our Industrial & Energy products





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